

FAI Requirement Determination Questionnaire

If Q Note A.11 is cited on the RFQ then the FAI lapse in production requirement is 2 years.

If Q Note A.11.A is cited on the RFQ then the FAI lapse in production requirement is 1 year.

If Q Note A.11.B is cited on the RFQ then a Kaman representative must witness the FAI at the supplier facility. If no other FAI lapse indication is given, the in production requirement is 2 years.

Sometimes there will be a statement as part of the Q Notes that indicates the lapse in production requirement. That statement becomes the lapse in production requirement.

This part has a lapse in production requirement of:

2 years 1 year Not Applicable

Lapse in production is defined as the date the last manufacturing operation ended from the previous order to the start of the first manufacturing operation on the new order. If this exceeds the time interval stated for the part, a FAI is required.

1. Is this a new part for your company or is there a change¹? Yes - FAI Required No - go to #2
2. What is the Kaman Reviewer date of the last Kaman approved FAI²? - _____ if no Kaman approved FAI then FAI required.
3. Are there other production lots since last approved FAI? – Yes Go To 4 No Go To 5
4. Were there any lapses of production exceeding the time interval stated for the part? Yes – FAI Required No Go To 5
5. Will this new order exceed the production lapse interval from the last PO³- Yes – FAI Required No – FAI not required

Final Determination – FAI is required FAI not required

This fulfills your requirement to determine if the Q notes requirement for FAI are applicable to this order.

¹Also applicable is a new revision to an existing part. Additional reasons are facility change, any type of process change such as machining center change or special processor change. All changes like these must be approved by Kaman via SRV before the parts are put in production. Notification post production could result in scrapped parts at your expense. Note: The above changes may only require a partial or as otherwise known, a Delta FAI. On a Delta FAI only the changes are addressed. If in doubt, contact the Kaman buyer.

Reference AS9102:

A change in manufacturing source(s), process(es), inspection method(s), location of manufacture, tooling, or materials that can potentially affect fit, form, or function. Note: Kaman determines the affect.

²A valid approved FAI will have a Kaman Quality Engineer signature in block 28 of the AS9102 or equivalent Form 1.

³There may be times when due to the timing of Purchase Order placement the in production time limit may be exceeded. Should that happen a FAI will be required.